

SERIES AZ 1000 SINGLE STAGE REGULATOR

Flow Rates to 120 slpm



- SS 316L construction
- 10 µin. surface finish (25 µin. optional)
- Vacuum to 3500 psig (241 bar) inlet
- 1 to 300 psig (0.07 to 21 bar) outlet
- Cleaned, assembled and packaged for high purity semiconductor applications
- Flow rates
 Standard to 30 slpm
 - HF option to 120 slpm
- Regulator of choice for point of use applications
- Knob LOTO (refer to AP KL data sheet)
- Installation and operating instructions available at <u>www.aptech-online.com</u> in the Tech Briefs section

Operating Parameters

Source pressure AZ 1001 and TF option			vacuum to 3,500 psig (241 bar)
			vacuum to 300 psig (21 bar)
Deliv	ery pressure	AZ 1001	1 to 10 psig (0.07 to 0.7 bar)
		AZ 1002	1 to 30 psig (0.07 to 2 bar)
		AZ 1006	2 to 60 psig (0.14 to 4 bar)
		AZ 1010	2 to 100 psig (0.14 to 7 bar)
		AZ 1015	5 to 150 psig (.34 to 10 bar)
		AZ 1030	5 to 300 psig (.34 to 21 bar)
Proof	pressure		150% of operating pressures
Burst	pressure		300% of operating pressures

Other Parameters

Inlet/outlet connectors		1/4 or 3/8 inch face seal or tube weld	
Flow coefficient (Cv)		0.09 (0.15 HF option)	
Internal volume		0.49 in ³ (8 cm ³)	
Operating temperature		-40° to +160°F (-40° to +71°C)*	
Surface finish		10 μin. (0.25 μm) Ra avg. standard	
		25 μin. (0.62 μm) Ra avg. optional	
Inboard leakage		2 x 10 ⁻¹⁰ sccs	
Outboard leakage		2 x 10 ^{.9} sccs He	
Leakage across seat		4 x 10- ⁸ sccs He	
Installation		surface or panel (optional)	
Supply pressure effect		0.25 psig per 100 psig source pressure change	
ŀ	ΗF	0.75 psig per 100 psig source pressure change	

*VS option 14° to 194°F (-10° to + 90°C).

Materials

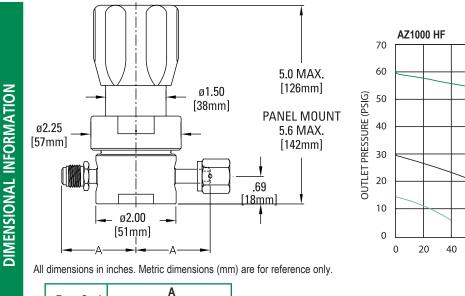
	Series AZ 1000 S	Series AZ 1000 SHP
Wetted Parts		
Body, nozzle	SS 316L**	SS 316L**
Poppet, diaphragm	SS 316L	Ni-Cr-Mo alloy / UNS N06022
Finish	electropolished and passivated	electropolished and passivated
Seat	PCTFE (Polyimide and PTFE optional)	PCTFE (PTFE optional)

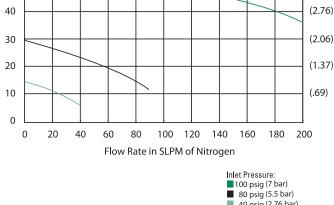
All specifications subject to change without notice.

**Please refer to product note PN 414 regarding single melt 316L SS material

Engineering Data — Series AZ 1000 single stage regulator

ULTRACLEAN BY DESIGN AND MANUFACTURING





Face Seal	Α		
Face Seal	in	mm	
1/4″	1.85 ±.01	47	
3/8″	2.35 ±.02	60	



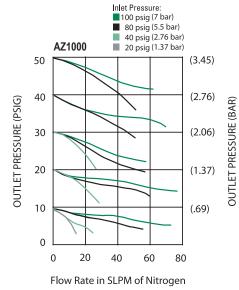
ORDERING INFORMATION

CAUTION: Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

4PW

Sample Order Number	AZ 1010SQ 2PW FV4 FV4					
AZ 1010 Series	AZ 1001 = 1-10 psig (.07 to .7 bar) AZ 1002 = 1-30 psig (.07 to 2 bar) AZ 1006 = 2-60 psig (.14 to 4 bar) AZ 1010 = 2-100 psig (.14 to 7 bar) AZ 1015 = 5-150 psig (.34 to 10 bar) AZ 1030 = 5-300 psig (.34 to 21 bar)	FV4 FV4 Connections Inlet / Outlet	 FV4 = 1/4 inch face seal female MV4 = 1/4 inch face seal male FV6 = 3/8 inch face seal female MV6 = 3/8 inch face seal male Tube weld stub available 			
S Material	S = Stainless steel (SS) SHP = SS/Ni-Cr-Mo alloy poppet and diaphragm	Delivery Gauge*	0 = No gauge V3 = 30-0-30 psig/bar L = 30-0-60 psig/bar 1 = 0-100 psig/bar			
Q Surface Finish Option	Q = 25 µin. Ra avg.		H = 30-0-160 psig/bar 4 = 0-400 psig/bar 10 = 0-1000 psig/bar 40 = 0-4000 psig/bar			
2PW Ports	2PW = 2 ports butt weld 3PW = 3 ports butt weld 4PW = 4 ports butt weld	Options	* Standard gauge port is 1/4 inch face seal male (1/4 inch face seal female are available). VS = Polyimide seat TF = PTFE_seat			
AP Tech has product options	s and variations which are not documented in		HF = High flow P = Panel installation**			

AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.



Inlet Pressure: 100 psig inlet (7 bar)

50 psig inlet (3 bar)

30 psig inlet (2 bar)

(4.83)

(4.14)

(3.45)

OUTLET PRESSURE (BAR)

KL = Knob LOTO (refer to AP KL data sheet)

** Panel hole 1.56" diameter.