

SERIES VS 1000 **VAPORIZING STEAM HEATED** SINGLE STAGE PRESSURE REGULATOR

- Vacuum to 3,500 psig (241 bar) inlet, 500 psig (35 bar) outlet
- Steam heat vaporizes liquids and prevents condensation of gases
- Stainless Steel construction
- Seat materials / temperature range Polyimide / 482°F (250°C) PEEK / 275°F (135°C) PCTFE / 160°F (71°C)
- Ni-Cr-Mo alloy internals, 'SH' option, for added corrosion resistance
- High leak integrity
- Machined from bar stock
- **Optional accessories**
- Diffusion resistant Stainless Steel diaphragm
- Low internal volume
- Safety stop for diaphragm travel
- Installation and operating instructions available at www.aptech-online.com



ENGINEERING DATA

Operating Parameters

Source pressure vacuum to 3,500 psig (241 bar) Delivery pressure VS 1002 1 to 30 psig (0.07 to 2 bar) VS 1010 2 to 100 psig (0.14 to 7 bar) VS 1025 5 to 250 psig (0.3 to 17 bar) VS 1050* 10 to 500 psig (0.7 to 35 bar)

Proof pressure 150% of operating pressures Burst pressure 300% of operating pressures

Other Parameters

Inlet port 1/8" NPT Outlet port 1/4" NPT

Steam tube 1/2" OD x 0.049" wall tubing

> 650 psig (45 bar) max steam pressure 482°F (250°C) maximum temperature

Flow coefficient (Cv)

Polyimide to 482°F (250°C) Operating temperature

> PEEK to 275°F (135°C) PCTFE to 160°F (71°C)

Leak rate $1 \times 10^{-9} \text{ sccs}$

MATERIALS OF CONSTRUCTION

Body and Steam Tube Poppet and diaphragm

Seat

Bonnet

VS 1000 S SS 316L SS 316

Polyimide, PEEK or PCTFE SS 303

VS 1000 SH

SS 316L

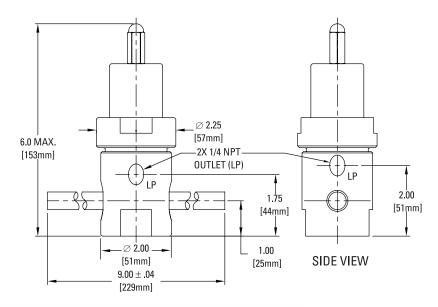
Ni-Cr-Mo alloy / UNS N06022 Polyimide, PEEK or PCTFE

SS 303

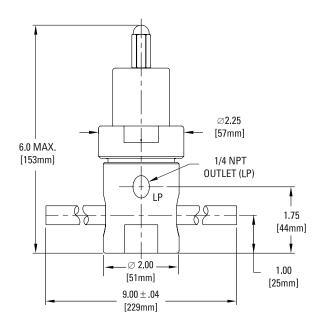
All specifications subject to change without notice.

^{*} VS 1050 and panel mount height dimension different

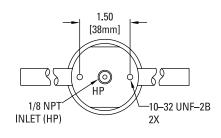
"PB" PORTING



"PA" PORTING



Common Bottom View



All dimensions in inches (mm). Metric dimensions are for reference only.

	ORDERING INFORMATION					
S	eries VS 1010	S	PA	PK	Р	
		Material	Ports	Seat Material	Options	
V	S 1002= 1-30 psig (.07 to 2 bar)	S = Stainless steel	PA = "PA" Porting	VS = Poyimide seat	P = Panel installation*	
	S 1010 = 2-100 psig (.14 to 7 bar)	SH = SS/Ni-Cr-Mo alloy	PB = "PB" Porting	PK = PEEK Seat		
V	S 1025 = 5-250 psig (.3 to 17 bar)	internals		KF = PCTFE	*Panel hole 1.42 inch diameter	
V	S 1050 = 10-500 psig (.7 to 35 bar)					
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AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.

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